

REAMERS

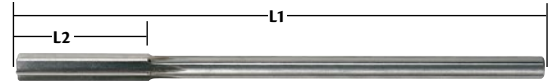
CHUCKING REAMERS - HIGH SPEED STEEL

- Right hand cut
- High speed steel
- Straight shank
- Straight flute

Application:

Straight Flute Chucking Reamers are designed for general purpose reaming. Ground with 45° chamfer.

CLARKSON OSBORN



FRACTIONAL SIZES

Model No.	Fractional Size"	Decimal Equiv."	L2"	L1"	Price /Each
BK156	3/64	0.0469	1/2	2 1/2	
BK157	1/16	0.0625	1/2	2 1/2	
BK158	5/64	0.0781	3/4	3	
BK159	3/32	0.0938	3/4	3	
BK160	7/64	0.1094	7/8	3 1/2	
BK161	1/8	0.1250	7/8	3 1/2	
BK162	9/64	0.1406	1	4	
BK163	5/32	0.1562	1	4	
BK164	11/64	0.1719	1 1/8	4 1/2	
BK165	3/16	0.1875	1 1/8	4 1/2	
BK166	13/64	0.2031	1 1/4	5	
BK167	7/32	0.2188	1 1/4	5	
BK168	15/64	0.2344	1 1/2	6	
BK169	1/4	0.2500	1 1/2	6	
BK170	17/64	0.2656	1 1/2	6	
BK171	9/32	0.2812	1 1/2	6	
BK172	19/64	0.2969	1 1/2	6	
BK173	5/16	0.3125	1 1/2	6	
BK174	21/64	0.3281	1 1/2	6	
BK175	11/32	0.3438	1 1/2	6	
BK176	23/64	0.3594	1 3/4	7	
BK177	3/8	0.3750	1 3/4	7	
BK178	25/64	0.3906	1 3/4	7	
BK179	13/32	0.4062	1 3/4	7	
BK180	27/64	0.4219	1 3/4	7	
BK181	7/16	0.4375	1 3/4	7	
BK182	29/64	0.4531	1 3/4	7	

Model No.	Fractional Size"	Decimal Equiv."	L2"	L1"	Price /Each
BK183	15/32	0.4688	1 3/4	7	
BK184	31/64	0.4844	2	8	
BK185	1/2	0.5000	2	8	
BK186	17/32	0.5313	2	8	
BK187	9/16	0.5625	2	8	
BK188	19/32	0.5938	2	8	
BK189	5/8	0.6250	2 1/4	9	
BK190	21/32	0.6563	2 1/4	9	
BK191	11/16	0.6875	2 1/4	9	
BK192	23/32	0.7188	2 1/4	9	
BK193	3/4	0.7500	2 1/2	9 1/2	
BK194	25/32	0.7813	2 1/2	9 1/2	
BK195	13/16	0.8125	2 1/2	9 1/2	
BK196	27/32	0.8438	2 1/2	9 1/2	
BK197	7/8	0.8750	2 5/8	10	
BK198	29/32	0.9063	2 5/8	10	
BK199	15/16	0.9375	2 5/8	10	
BK200	31/32	0.9688	2 5/8	10	
BK201	1	1.0000	2 3/4	10 1/2	
BK202	1 1/16	1.0625	2 3/4	10 1/2	
BK203	1 1/8	1.1250	2 7/8	11	
BK204	1 3/16	1.1875	2 7/8	11	
BK205	1 1/4	1.2500	3	11 1/2	
BK206	1 5/16	1.3125	3	11 1/2	
BK207	1 3/8	1.3750	3 1/4	12	
BK208	1 7/16	1.4375	3 1/4	12	
BK209	1 1/2	1.5000	3 1/2	12 1/2	

WIRE GAUGE SIZES

Model No.	Wire No.	Decimal Equiv."	L2"	L1"	Price /Each
BK269	60	0.0400	1/2	2 1/2	
BK268	59	0.0410	1/2	2 1/2	
BK267	58	0.0420	1/2	2 1/2	
BK266	57	0.0430	1/2	2 1/2	
BK265	56	0.0465	1/2	2 1/2	
BK264	55	0.0520	1/2	2 1/2	
BK263	54	0.0550	1/2	2 1/2	
BK262	53	0.0595	1/2	2 1/2	
BK261	52	0.0635	1/2	2 1/2	
BK260	51	0.0670	3/4	3	
BK259	50	0.0700	3/4	3	
BK258	49	0.0730	3/4	3	
BK257	48	0.0760	3/4	3	
BK256	47	0.0785	3/4	3	
BK255	46	0.0810	3/4	3	
BK254	45	0.0820	3/4	3	
BK253	44	0.0860	3/4	3	
BK252	43	0.0890	3/4	3	
BK251	42	0.0935	3/4	3	
BK250	41	0.0960	7/8	3 1/2	
BK249	40	0.0980	7/8	3 1/2	
BK248	39	0.0995	7/8	3 1/2	
BK247	38	0.1015	7/8	3 1/2	
BK246	37	0.1040	7/8	3 1/2	
BK245	36	0.1065	7/8	3 1/2	
BK244	35	0.1100	7/8	3 1/2	
BK243	34	0.1110	7/8	3 1/2	
BK242	33	0.1130	7/8	3 1/2	
BK241	32	0.1160	7/8	3 1/2	
BK240	31	0.1200	7/8	3 1/2	

Model No.	Wire No.	Decimal Equiv."	L2"	L1"	Price /Each
BK239	30	0.1285	7/8	3 1/2	
BK238	29	0.1360	1	4	
BK237	28	0.1405	1	4	
BK236	27	0.1440	1	4	
BK235	26	0.1470	1	4	
BK234	25	0.1495	1	4	
BK233	24	0.1520	1	4	
BK232	23	0.1540	1	4	
BK231	22	0.1570	1	4	
BK230	21	0.1590	1 1/8	4 1/2	
BK229	20	0.1610	1 1/8	4 1/2	
BK228	19	0.1660	1 1/8	4 1/2	
BK227	18	0.1695	1 1/8	4 1/2	
BK226	17	0.1730	1 1/8	4 1/2	
BK225	16	0.1770	1 1/8	4 1/2	
BK224	15	0.1800	1 1/8	4 1/2	
BK223	14	0.1820	1 1/8	4 1/2	
BK222	13	0.1850	1 1/8	4 1/2	
BK221	12	0.1890	1 1/8	4 1/2	
BK220	11	0.1910	1 1/4	5	
BK219	10	0.1935	1 1/4	5	
BK218	9	0.1960	1 1/4	5	
BK217	8	0.1990	1 1/4	5	
BK216	7	0.2010	1 1/4	5	
BK215	6	0.2040	1 1/4	5	
BK214	5	0.2055	1 1/4	5	
BK213	4	0.2090	1 1/4	5	
BK212	3	0.2130	1 1/4	5	
BK211	2	0.2210	1 1/4	5	
BK210	1	0.2280	1 1/4	5	